



Geon™ SF M7120

Rigid Polyvinyl Chloride

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• High Flow	• High Impact Resistance	
Uses	• Decorative Parts	• General Purpose	• Outdoor Applications
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.41	1.41	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus ²	367000 psi	2530 MPa	ASTM D638
Tensile Strength ² (Yield)	6910 psi	47.6 MPa	ASTM D638
Tensile Elongation ² (Break)	13 %	13 %	ASTM D638
Flexural Modulus	423000 psi	2920 MPa	ASTM D790
Flexural Strength	11700 psi	80.7 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm), Injection Molded	12 ft·lb/in	640 J/m	ASTM D256A
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore D)	81	81	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 66 psi (0.45 MPa), Unannealed, 0.125 in (3.18 mm)	142 °F	61.1 °C	ASTM D648
Deflection Temperature Under Load 66 psi (0.45 MPa), Annealed, 0.125 in (3.18 mm)	154 °F	67.8 °C	ASTM D648
Deflection Temperature Under Load 264 psi (1.8 MPa), Unannealed, 0.125 in (3.18 mm)	132 °F	55.6 °C	ASTM D648
Deflection Temperature Under Load 264 psi (1.8 MPa), Annealed, 0.125 in (3.18 mm)	146 °F	63.3 °C	ASTM D648

Notes

¹ Typical values are not to be construed as specifications.

² Type I, 2.0 in/min (51 mm/min)